

(19)



Europäisches Patentamt  
European Patent Office  
Office européen des brevets

(11) Publication number:

0 325 042  
A1

(12)

# EUROPEAN PATENT APPLICATION

(21) Application number: 88311934.9

(51) Int. Cl.4: F28D 13/00, F28C 3/16,  
B01J 8/26, //C10J3/56

(22) Date of filing: 16.12.88

(30) Priority: 21.12.87 US 135814

(43) Date of publication of application:  
26.07.89 Bulletin 89/30

(84) Designated Contracting States:  
ES GB IT NL SE

(71) Applicant: FOSTER WHEELER ENERGY  
CORPORATION  
Perryville Corporate Park  
Clinton New Jersey 08809-4000(US)

(72) Inventor: Allston, Michael Gerard  
24 Field Lane  
Denville, New Jersey 07834(US)  
Inventor: Campbell, Walter Robert  
1659 Porter Road  
Union, New Jersey 07083(US)

(74) Representative: Hitchcock, Esmond Antony et  
al  
Lloyd Wise, Tregear & Co. Norman House  
105-109 Strand  
London WC2R 0AE(GB)

(54) Fluidized bed heat exchanger and method of operating same.

(57) A fluidized bed reactor (10) and a method of controlling same in which a first chamber (D) and plurality of additional chambers (A,B,C) are formed in a housing. A particulate fuel material is supported in all of the additional chambers (A,B,C) and air is introduced to each of the additional chambers (A,B,C) to fluidize the material. Particulate material is introduced into one of the chambers (A) and the chambers (A,B,C) communicate to permit the material to flow between the chambers (A,B,C). Heat is extracted from one of the other additional chambers (B) and the material upon exceeding a predetermined height flows from the other additional chambers (A,B,C) to the first chamber (D) before discharging via the first chamber (D) externally of the housing.

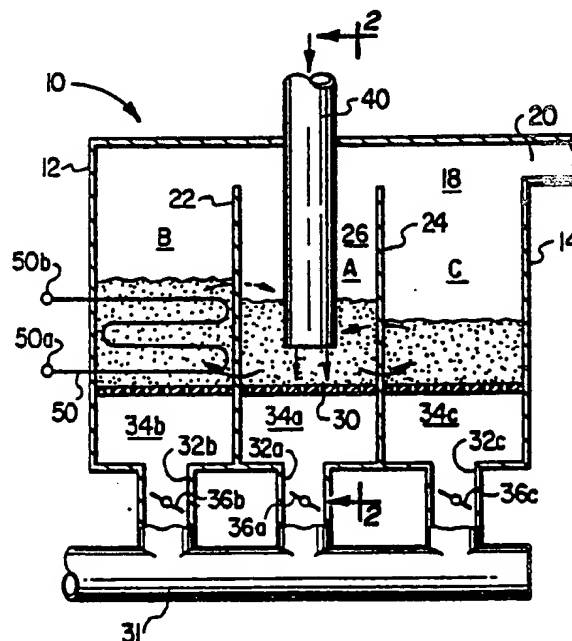


FIG. 1

## FLUIDIZED BED HEAT EXCHANGER AND METHOD OF OPERATING SAME

This invention relates to a fluidized bed heat exchanger and a method of operating same in which heat is transferred from hot particulate material which flows through a plurality of chambers.

Various types of reactors, or heat exchangers, such as steam generators, or the like, utilize a fluidized bed as the primary medium of heat transfer. In these arrangements, air is passed through a bed of particulate material to fluidize the bed.

The most typical fluidized bed system is commonly referred to as a "bubbling" fluidized bed in which a bed of particulate materials is supported by an air distribution plate, to which air is introduced through a attractive combination of high heat release, high sulfur absorption, low nitrogen oxides emissions and fuel flexibility.

The most typical fluidized bed combustion system is commonly referred to as a "bubbling" fluidized bed in which a bed of particulate materials is supported by an air distribution plate, to which combustion-supporting air is introduced through a plurality of perforations in the plate, causing the material to expand and to take on a suspended, or fluidized, state. The gas velocity is typically two to three times that needed to develop a pressure drop which will support the bed weight (e.g., minimum fluidization velocity), causing the formation of bubbles that rise up through the bed and give it the appearance of a boiling liquid. The bed exhibits a well-defined upper surface, and the entrainment of particles in the gas leaving the bed is quite low, such that collection and recycle of these particles is not always necessary. The heat and mass transfer properties of the two-phase mixture are high, being typical of a liquid.

In these type arrangements, heat exchange surfaces are often immersed in the bed of fluidized particulate material to remove heat from the material and utilize the heat for other purposes. When such an immersed heat exchanger is used, it is often desirable to be able to control the rate at which the heat is extracted. This is usually done by varying the fluidized bed height and therefore the quantity of surface that is immersed.

However, situations exist in which a sufficient degree of freedom in choosing bed height is not available, such as for example, when a minimum fluidized bed solids pressure is required for reasons unrelated to heat transfer. In this case, the heat transfer may be controlled by diverting a portion of the particulate material which is then cooled so it does not contact the heat exchanger. When the correct portions of cooled and uncooled material are subsequently recombined, the desired final material temperature may be obtained. For

example, different type valves, such as "plug valves" and "L valves," have been used to bleed a portion of the solids passing through the bed and/or to directly control the flow rates from both a heat exchanger bed and a material-pressure control bed. However, these type arrangements often adversely affect the functional integrity of other system aspects, such as, for example, the attainment of a required minimum fluidized bed material pressure.

It is therefore an object of the present invention to provide a fluidized bed reactor and method of operating same in which the amount of heat extracted from the fluidized bed is controlled without having to vary the height of the fluidized bed.

It is a further object of the present invention to provide a reactor and method of the above type in which the heat extraction rate is controlled by diverting a portion of the materials from the heat exchanger without the problems normally associated therewith.

It is a still further object of the present invention to provide a heat exchanger and method of the above type in which the rate of heat extracted from the fluidized bed is controlled by bypassing a portion of the particulate material away from the heat exchanger and subsequently recombining it with the portion in contact with the heat exchanger.

It is a still further object of the present invention to provide a reactor and method of the above type in which a plurality of separate fluidized beds are provided within the reactor vessel, one of which is provided with a heat exchange surface and the others of which are used to control the quantity of the particulate material exposed to the heat exchange surface.

Toward the fulfillment of these and other objects, a first chamber and plurality of additional chambers are provided in a reactor housing and particulate material is introduced to one of the additional chambers and permitted to flow to the other additional chambers. A heat exchange surface is provided in one of the additional chambers for extracting heat from the fluidized bed therein, and the material in the additional chambers are permitted to flow into the first chamber when the level in the additional chambers exceeds a predetermined height. Material entering the first chamber is discharged from the housing to external equipment.

The above brief description, as well as further objects, features and advantages of the present invention will be more fully appreciated by reference to the following detailed description of the presently preferred but nonetheless illustrative em-

bodiments in accordance with the present invention when taken in conjunction with the accompanying drawings wherein:

Fig. 1 is a sectional view of the fluidized bed reactor of the present invention;

Fig. 2 is a cross-sectional view taken along the line 2-2 of Fig. 1;

Fig. 3 is a top plan view of the reactor of Fig. 1; and

Fig. 4 is an enlarged, partial, perspective view depicting the partitions utilized in the reactor of Fig. 1.

Referring to Figs. 1-3 of the drawings, the reference numeral 10 refers in general to the reactor of the present invention which includes a vessel, or housing, formed by a front wall 12, a rear wall 14, and two side walls 16 and 18 (Fig. 2). An outlet opening 20 is provided in the upper portion of the wall 14 for permitting gases to pass from the reactor, as will be explained.

A pair of spaced, parallel partitions 22 and 24 extend between the side walls 16 and 18, and a partition 26 (Figs. 2 and 3) extends between the partitions 22 and 24 to divide the housing into four chambers, A, B, C, and D. Chamber D extends immediately behind chamber A, and chambers B and C extend to the sides of chambers A and B as better shown in Fig. 3.

A perforated grate 30 extends horizontally in the lower portion of the housing between the walls 12 to 14 and from the sidewall 16 to the partition 26.

An air conduit 31 is disposed below the lower end of the housing and communicates with three ducts 32a, 32b and 32c which distribute air into three plenums 34a, 34b and 34c disposed immediately below the grate below the chambers A, B and C, respectively.

Control valves 36a, 36b and 36c are disposed in the conduits 32a, 32b and 32c, respectively, to control the flow of air from the conduit 30 into the air plenums 34a, 34b and 34c and therefore into the chambers A, B, and C, respectively.

A particulate fuel inlet pipe 40 extends from an external source (not shown) into and through chamber A, with its outlet end portion extending just above the grate 30. Particulate material, preferably in the form of discrete particles of fuel material, such as bituminous coal can thus be continuously fed into chamber A via the conduit 40. It is understood that a sulphur adsorbent, such as limestone, can be introduced to the chamber A in a similar manner via the conduit 40 or, alternately, via another feeder (not shown) with the adsorbent material functioning to absorb the sulphur generated by the burning coal, in a conventional manner.

As better shown in Fig. 4, the lower portions of

those portions of the partitions 22 and 24 defining the chamber A have openings, or notches 42a and 42b, respectively, formed therethrough to permit the particulate fuel material to flow from the chamber A into the chambers B and C.

A pair of weir-type openings 44a and 44b are provided in those portions of the partitions 22 and 24 which define the chamber D to permit the particulate material in the chambers B and C to overflow into the chamber D in the event the buildup of particulate materials in chambers B and C exceeds a predetermined height. A hopper portion 46 is provided in the lower portion of the chamber D which communicates with an outlet conduit 48 for permitting the particulate fuel material in the chamber D to exit from the reactor.

A heat exchanger, shown in general by the reference numeral 50, is disposed in the chamber B and consists of one or more tube bundles, one tube of which is shown by the reference numeral 50. The tube 50 has an inlet 50a connected to a source of cooling fluid, such as water, and an outlet 50b for passing the water to external equipment after the water has passed through the chamber B and thus extracted heat from the fluidized bed in the latter chamber.

In operation, particulate fuel material is introduced into the chamber A via the inlet conduit 40, it being understood that adsorbent material can also be introduced into the chamber in a similar manner. The air dampers 36a, 36b and 36c are opened as desired to permit fluidizing air to pass upwardly through the air plenums 34a, 34b and 34c and through the perforated grate 30 and into the chambers A, B and C, respectively. The air thus fluidizes the particulate material in the chambers A, B & C, with the velocity of the air and therefore the degree of fluidization and the resultant height of the material in the chambers being controlled as needed by varying the position of the dampers 36a, 36b and 36c. The particulate material accumulating in the chamber A passes through the openings 42a and 42b in the partitions 22 and 24 respectively, and into the chambers B and C, respectively.

A light-off burner or the like (not shown) is disposed in the chamber B and is fired to ignite the particulate material in the latter chamber with the air introduced in the chamber promoting the combustion. The air, plus the gaseous products of combustion, pass to the upper portion of the chamber B where they exit through the outlet 20. The fuel material builds up in chambers A, B and C and, if the height of the material exceeds the height of the weir openings 44a and 44b, the material will overflow into the chamber D and exit via the outlet 48.

The velocity of the air entering the chamber A is controlled by the damper 36a to fluidize the

particulate material in the bed at a value that is considered to be optimum for providing a pressure seal for the conduit 40. The air velocity entering the beds in the chambers B and C is controlled by the dampers 36b and 36c according to heat transfer control requirements. Since the fluidizing velocity in the chambers B and C will usually be different from that in Chamber A, the material in the chambers B and C will have different densities. Since the particulate material communicates between the chambers A and B and between the chambers A and C through the openings 42a and 42b, the beds will operate at different heights. The exit weirs 44a and 44b will therefore discharge quantities of material from the chambers B and C, respectively, into the chamber D that depend upon the expanded bed heights attained in chambers B and C. In this manner, the fraction of the total material flow that passes through the chambers B and C is controlled by varying the fluidized velocities in the latter beds.

It is thus seen that several advantages result from the foregoing. For example, the heat extraction rate from the fluidized bed in the chamber B is controlled by varying the air velocity in the chambers B and C. Also, the reactor of the present invention can be easily started up providing an uncooled flow path for the particulate fuel material during startup. Also, the solids exit from the reactor of the present invention via the conduit 48 while avoiding backflow or backsplashing. Further, a sufficient height of particulate fuel material in the chamber A is assured to provide a pressure seal for the inlet conduit 40. Also, since there will be a pressure loss associated with the flow of the particulate material through the openings 42a and 42b, the backpressure of the bed in the chamber A will be greater than that in chambers B and C to further assure the integrity of the pressure seal provided by the fluidized bed in chamber A.

A latitude of modification, change and substitution is intended in the foregoing disclosure and in some instances some features of the invention will be employed without a corresponding use of other features. Accordingly, it is appropriate that the appended claims be construed broadly and in a manner consistent with the scope of the invention.

## Claims

1. A fluidized bed reactor comprising a housing, partition means formed in said housing to divide said housing into a first chamber and a plurality of additional chambers, grate means disposed in all of said additional chambers for supporting a particulate fuel material, means for introducing air to each of said additional chambers to

fluidize the particulate material in each chamber, means for introducing particulate fuel material into one of said additional chambers, means for permitting the material from said one additional chamber to flow to said other additional chambers, heat exchange means disposed in one of said other additional chambers, means for permitting said material to flow from said other additional chambers to said first chamber, and outlet means extending from said first chamber to permit the discharge of material from said housing.

2. The reactor of claim 1 wherein said means for permitting the material to flow from said one additional chamber to said other additional chambers comprises openings formed in the lower portions of a portion of said partition means.

3. The reactor of claim 1 wherein said means for permitting the material to flow from said other additional chambers to said first chamber comprises weirs formed in the upper portions of a portion of said partition means so that said material flow from said other additional chambers to said first chamber is in response to the height of said material in said other additional chambers exceeding a predetermined value.

4. The reactor of claim 1 wherein said partition means are constructed and arranged so that said first chamber extends behind said one additional chamber and shares a common partition means therewith, and so that said other additional chamber extends to the respective sides of said first chamber and said one additional chamber and share common partition means therewith.

5. A method of operating a fluidized bed reactor comprising the steps of dividing a housing into a first chamber and a plurality of additional chambers, introducing particulate fuel material into one of said additional chambers, communicating said one additional chamber with the other additional chambers to permit said material to flow from said one additional chamber to said other additional chambers, introducing air into said additional chambers to fluidize the material in said additional chambers, combusting the fuel material in one of the other additional chambers to generate heat in said one other additional chamber, extracting said heat from said one other additional chamber, communicating said other additional chambers with said first chamber to permit said material to flow from said other additional chambers to said first chamber, and discharging said material from said housing via said first chamber.

6. The method of claim 5 wherein said material flows from said other chambers to said first chamber in response to the height of said material in said other chambers exceeding a predetermined value.

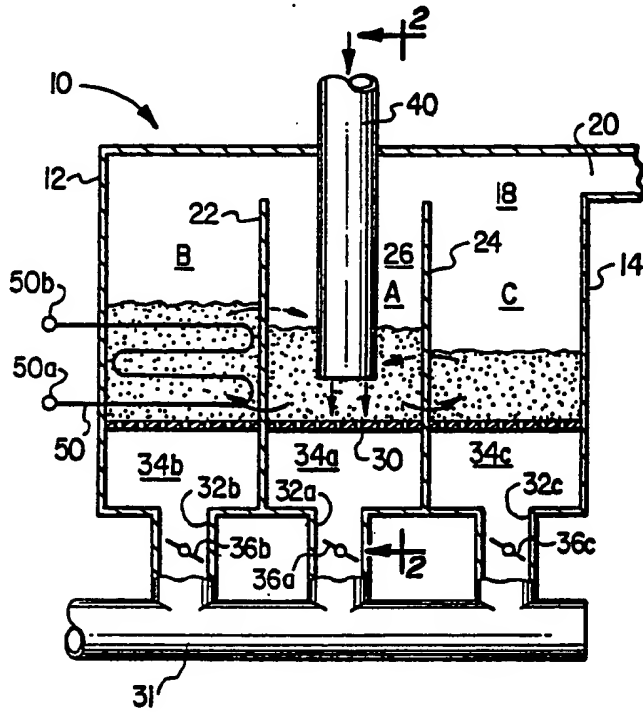


FIG. 1

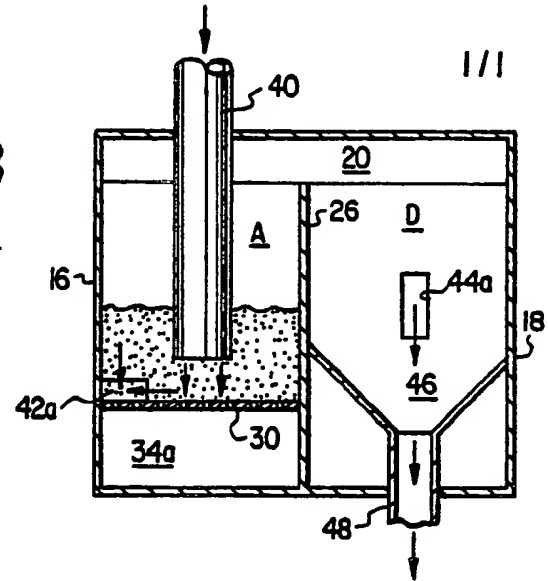


FIG. 2

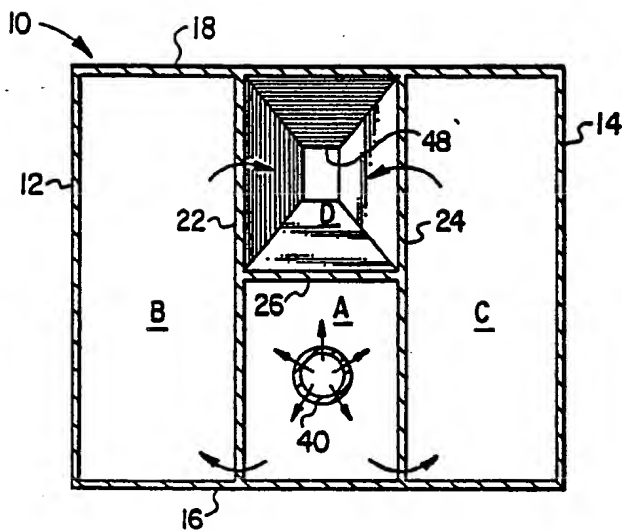


FIG. 3

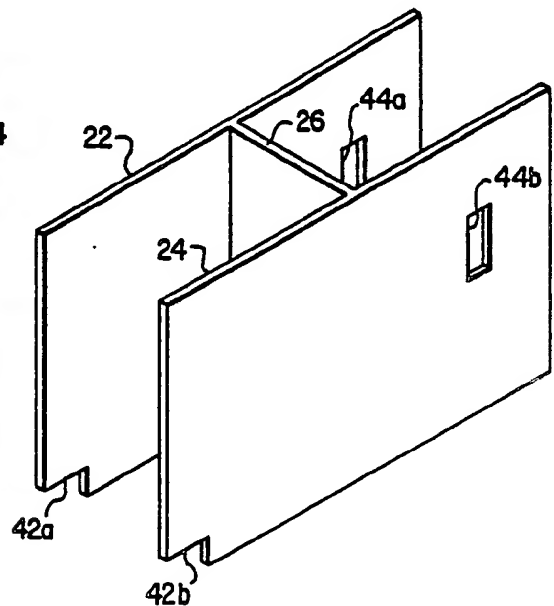


FIG. 4



EP 88 31 1934

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.4)
A	EP-A-0 061 326 (EXXON) * Claim 1; figures 1,2 * ---	1,5	F 28 D 13/00 F 28 C 3/16 B 01 J 8/26 // C 10 J 3/56
A	US-A-4 338 283 (SAKAMOTO et al.) * Abstract; figures 1,2 * ---	1,5	
A	WO-A-8 705 687 (L'ETAT BELGE) * Claim 1; figures 1,2 * ---	1,5	
A	FR-A-2 417 336 (MELIK-AKHNAZAROV et al.) * Figures 1-8 * ---	1,5	
A	EP-A-0 199 655 (CHARBONNAGES DE FRANCE) * Abstrat; figures 1,2 * -----	1,5	
			TECHNICAL FIELDS SEARCHED (Int. Cl.4)
			F 28 C F 28 D B 01 J C 10 J
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 29-03-1989	Examiner HOERNELL, L.H.
<b>CATEGORY OF CITED DOCUMENTS</b> X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			